

Electr. shutoff:

1st speed 1/min: 375  
Del. quantity cm<sup>3</sup>/: 0.00...3.00  
1000S.: (0.00...3.00)

Shutoff  
electromagnet volt: -

Idle delivery:

1st speed 1/min: 375  
Shutoff  
electromagnet Volt: 24  
Del. quantity cm<sup>3</sup>/: 8.00...14.00  
1000S.: (6.00...16.00)  
Dispersion cm<sup>3</sup>/: 5.5  
1000S.: (7.0)

2nd speed 1/min: 450  
Shutoff  
electromagnet Volt: 24  
Del. quantity cm<sup>3</sup>/: 0.00...4.00  
1000S.: (0.00...4.00)

Automatic starting fuel delivery:

1st speed 1/min: 130  
Shutoff  
electromagnet Volt: 24  
Del. quantity cm<sup>3</sup>/: 60.00...140.00  
1000S.: (60.00...140.00)

2nd speed 1/min: 230  
Shutoff  
electromagnet Volt: 24  
Del. quantity cm<sup>3</sup>/: 20.00...60.00  
1000S.: (20.00...60.00)

4th speed 1/min: 100  
Shutoff  
electromagnet Volt: 24  
Del. quantity cm<sup>3</sup>/: 60.00...140.00  
1000S.: (60.00...140.00)

Shutoff electromagnet:

Cut-in  
min voltage : 20,0  
Rated voltage : 24,0

Mounting and assembly dimensions:

Designation

K mm: -  
KF mm: 5,0...5,4  
MS mm: 1,0...1,4  
SVS max. mm: 2,2

Remarks: : C.D.C. # 391 7517

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Operate control lever after each manifold-pressure compensator pressure change.

\* Correction at adjusting nut (46)

Heavy-duty fuel-injection pump for DI-engines: only test using timing-device-travel measuring device with metal jacket